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649.4901

Job Sheet 208760



Part No: 649.4901

Job Qty: 2 pcs

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/1/20

Job Tracking No:

Due Date: 5/19/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 12.11.01 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		5/18/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
120	Small Fab - 2 - B4B	2	5/19/20	0.00 0.67	Small Fab - 1 - B4B
	pcs				Small Fab - 2 - B4B
					Small Fab - 3 - B4B
					Small Fab - 4 - B4B
					Small Fab - 5 - B4B
					Small Fab - 6 - B4B
					Small Fab - 7 - B4B
					Small Fab - 9 - B4B
					Small Fab - Various 1 - B4B
130	QC 5	2	5/19/20	0.00 0.00	QC 5 - 10
	pcs				QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 82
140	Packaging 3-1 - Stock - B4B	2	5/19/20	0.00 0.00	Packaging 3 - 1 - B4B
	pcs				Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B

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Plex 4/1/20 7:46 AM Dart.lajeunesse.marie

150 QC 21 - SA

2
pcs

5/19/20

0.00 0.00

Packaging 3 - 28 - B4B
 Packaging 3 - 29 - B4B
 Packaging 3 - 30 - B4B
 Packaging 3 - 31 - B4B
 Packaging 3 - 32 - B4B
 Packaging 3 - 33 - B4B
 Packaging 3 - 34 - B4B
 Packaging 3 - 35 - B4B
 Packaging 3 - 36 - B4B
 Packaging 3 - 37 - B4B

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 53

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Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) Assemble as per dwg Assemble as per dwg Apply RTV TO ALL FAYING SURFACES RTV 598
 BATCH: _____

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS DWG PER APICAL MPP-120 BY STAMPING
 PART#, REVISION & SERIAL # ***

150 - (QC21- Final Inspection - Work Order Release)

015831

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
649.5311	Upper Deflector	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5223807
649.8301	Cutter Sub Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5213398
MS21042L08	Nut	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5260063
MS27039-08-19	Screw	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5265813
NAS1149FN832P	Washer (AN960-8)	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	

52846

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	649.5311	2	7	0
	649.8301	2	8	0
	MS21042L08	6	1,275	0
	MS27039-08-19	6	954	0
	NAS1149FN832P	12	3,282	0

Part Specifications

Specifications could not be found.

Plex 4/1/20 7:46 AM Dart.lajeunesse.marie

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job:

Part No.

DISPOSITION

Rework			
Scrap			
Use-as-is			

DEPARTMENT/PROCESS

Skid-tube			
Machining			
Large Fab			

Cross tube			
Small Fab			
Finishing			

Eng. (Non-AW)			
Prod. Eng. Coord.			
Rec/Store/Packaging			

Engineering			
Water Jet			
Supplier			
Quality			

Date :

Sequence #:

QTY Affected :

MRB (QSI042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator	
Manufacturing Process	
Equip/Tooling	
Handling/Preservation	
Material	
Product Improvement	
Process Improvement	
Human Factors	

FAULT CATEGORY

Pressure/Forced																			
Bending																			
Crushing																			
Cracks																			
Crimp/Kink/Ripple/Wave/Twist																			
Marks/Chatter																			
Mislabeled																			

Other/Details:

Contamination																			
Misaligned/off center																			
BOM/Route																			
Broken/Damage/Defect																			
Incomplete/Unclear Instructions																			
Drill Holes																			
Fit/Function																			

Power Loss/Surge																			
Folio/Program																			
Grain Direction																			
Weld																			
Wrong Stock Pulled																			
Out of Sequence																			
Off-set/Set-up																			

Positioned Wrong																			
Outside Tolerance																			
Drawing																			
Finish																			
Part Lost/Missing																			
Misread																			